

WEBCAST AUCTION OF TUBE FABRICATING AND CNC MACHINERY FOR ALUMINUM PARTS INCLUDING CNC TUBE FABRICATING CELLS W/ TUBE BENDERS, END FORMERS, ROBOTS (TO 2105), (25) MIYANO MECTRON CNC DRILL TAP CENTERS W/ LOADERS (TO 2017), BURR OAK STOC, FANUC / KUKA ROBOTS, SAWS AND SUPPORT EQUIPMENT

BidSpotter.com
To Become a Qualified Bidder on the Internet
See Instructions on Page 4

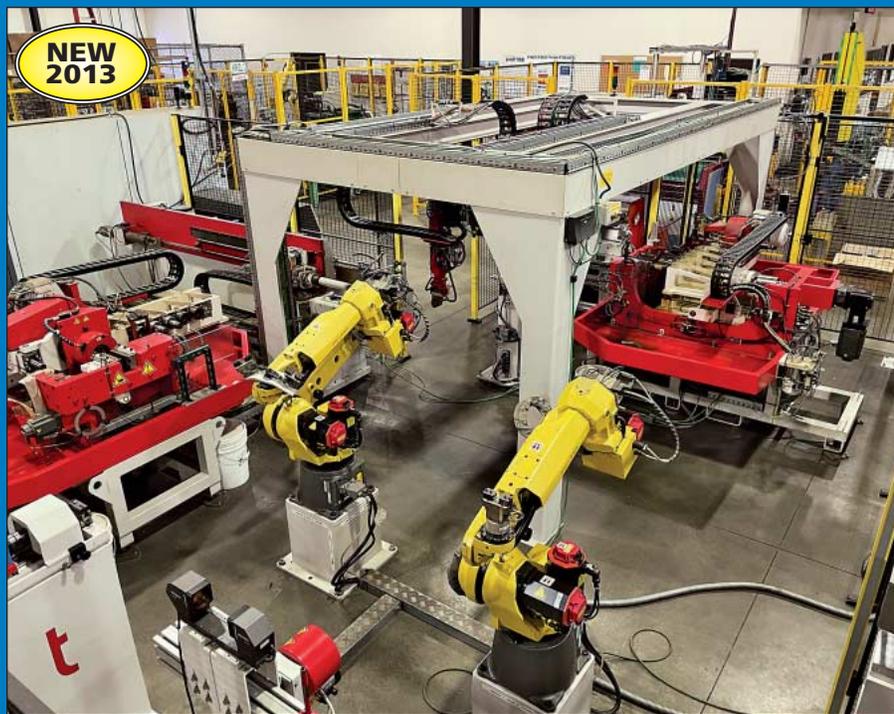
WEBCAST AUCTION

SURPLUS TO THE ONGOING OPERATIONS OF OMT, INC.

470 John Alford Parkway – Hebron, Ohio 43025
30 Miles east of Columbus, Ohio off I-70

SALE DATE: TUESDAY, MARCH 9TH, STARTING AT 10:00 AM

INSPECTION: Day Prior from 10AM to 4PM or by appointment with jeffjr@cia-auction.com



Transfluid Type REB-420-6-SRM / DB-622-CNC Automatic Tube Bending, End Forming and Assembly Cell (WC3)



(29) Mectron Miyano CNC Drilling and Tapping Centers w/ 4th Axis, Loaders and Stocker Tables



(2) Comco Model TMS-15ND Dual Stack Electric CNC Tube Benders



Example View of Parts Made on this Machinery



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NEW 2013



NEW 2008



Transfluid Type REB-420-6-SRM / DB-622-CNC Automatic Tube Bending, End Forming and Assembly Cell (WC3)



Rosenberger Model RB-20 / RU-8 Automatic CNC Tube Bending, End Forming and Assembly Cell (WC1)



NEW 2013

Amada Model SCP-103H Automatic Hydraulic Chip Contractor



NEW 2013

Transfluid Type REB-632-7-ZWS-RT Rotary Table Automatic Tube End Forming Machine w/ Unloader



Magnus Model MAG-30 Three-Stage Dip Wash Line

TUBE CUTOFF MACHINE

Burr Oak Model STCOS-M5-RH Auto Straight Tube Cutoff Machine w/ D.E. Power Uncoiler; s/n 1064, 1/8" to 1-1/8" Dia. Cap., 4' Runout Table, Used for aluminum tube (New 2010)

TUBE BENDING AND END FORMING CELLS

All cells will be sold separately and overall, highest bid or bids to prevail

Transfluid Type REB-420-6-SRM / DB-622-CNC Automatic Tube Bending, End Forming and Assembly Cell (WC3); Fully Auto Production Cell for Aluminum Tube Connection from 6-MM to 22-MM O.D. Dia., CELL MAINLY CONSISTS OF: (2) Combination Machines for Axial Forming,

Separation and Roll Beading of Tube Ends and Bending Machine for Tube Geometries, MAIN COMPONENTS OF CELL: Tube Magazine w/ Separation, (2) Model REB-420 Machines for Axial and Rolling End Forming, Model DB-622 CNC Mandrel Bending Machine, Suhner BEX-15/12 Chamfer Machine, Keyence TM-040R Camera for Tube Geometry, (2) Fanuc M-20-IA Robots, Three-Arm Gantry Handling Machine, Workpiece Tray, Central Control Panel, Cage (New 2013)

Comco Model TMS-15ND / KE-20 Automatic CNC Tube Bending, End Forming and Assembly Cell (WC4); Model TMS-15ND Dual Stack Electric CNC Tube Bender, (2) Model KE-20-35 End Formers, Model MC Saw, Fanuc M10-IA Robot, Central Control Panel, Cage

Enclosure (New 2013)

Comco / IMS Model TMS-15ND / D-20 Automatic CNC Tube Bending, End Forming and Assembly Cell (WC2); Model TMS-15ND Dual Stack Electric CNC Tube Bender, (2) IMS End Formers RT6-20 and D20-3, Keins Saw, Fanuc M10-IA Robot, Central Control Panel, Cage Enclosure (New 1998)

Rosenberger Model RB-20 / RU-8 Automatic CNC Tube Bending, End Forming and Assembly Cell (WC1); Model RB20 CNC Mandrel Bender, (2) Model RU8 End Formers (1-New 2013), Trim Saw, Kuka KR-16 Robot, Central Control Panel, Cage Enclosure (New 2008)

TUBE BENDERS

(2) Comco Model TMS-15ND Dual Stack Electric CNC Tube Benders; s/n

BOJ12X004-DP (2013) and BOJ13X007-DP (2014), CNC Control Panel, 19.1 x 1.2 MM thru 16 x 1.6 MM (OD x Wall) Bending Cap., 50 MM Bend Radius, 1000 MM Max. Length (New 2014)

(3) Other CNC Tube Benders, Keins KB-10, Chiyoda SP-15, Chiyoda SP-8

END FORMERS

Transfluid Type REB-632-7-ZWS-RT Rotary Table Automatic Tube End Forming Machine w/ Unloader; s/n 40494, Semi-Automatic End Forming Machine for Axial Forming of Round Tube Ends from 6 MM to 32 MM, PLC Control (New 2013)

(3) IMS Model D40-5NC-2 Axial Seal Tube End Formers; Mitsubishi PLC Control (New to 2002)



NEW 2010

Burr Oak Model STCOS-M5-RH Auto Straight Tube Cutoff Machine w/ D.E. Power Uncoiler



NEW 2014

(2) Comco Model TMS-15ND Dual Stack Electric CNC Tube Benders



NEW 2006

(3) Mectron Miyano Model MTV-T351A CNC Drilling and Tapping Centers w/ 4th Axis, Loaders and Stocker Table



Shimada Model B6-27NC-W Six-Spindle Swiss Type CNC Automatic Bar Machine w/ Pietro Cucchi Bar Feed



Overview of Press Assembly Cells

(3) IMS Model D20-3 and D25-4 Tube End Formers; Mitsubishi PLC Control (New to 2002)

Various Tube End Finishing Machines

CNC DRILLING AND TAPPING CENTERS

(2) Mectron Miyano Model MTV-T360 CNC Drilling and Tapping Centers w/ 4th Axis, Loaders and Stocker Table; s/n MTVT3600465 and 464, Fanuc Oi-MD Control, Nikken CNC-180-LFA 4th Axis Tables, 16.5" x 19.5" Table, X-19.7", Y-16.5", Z-11.8", BT-30 Taper, 12,000 RPM, Mist Collector, Chip Conveyors, Machined exclusively aluminum (New 2017)

(3) Mectron Miyano Model MTV-T351A CNC Drilling and Tapping Centers w/ 4th Axis, Loaders and Stocker Table; s/n 0163, 0344, 0505, Fanuc 21i-MB Control, Nikken CNC-180-LFA 4th Axis Tables, 12.6" x 15" Table, X-11.8", Y-15", Z-11.8", BT-30 Taper, 12,000 RPM, Mist Collector, Chip Conveyors, Machined exclusively aluminum (New 2006)

(4) Mectron Miyano Model MTV-T351W CNC Drilling and Tapping Centers w/ 4th Axis, Loaders and Stocker Table; s/n 0160, 0243, 0245, 0244, Yaskawa Siemens 830Di Control, Nikken CNC-180-LFA 4th Axis Tables, 19.7" x 15" Table, X-19.7", Y-15", Z-15.7", BT-30 Taper, 12,000 RPM, Mist Collector, Chip Conveyors, Machined exclusively aluminum (New 2005)

(4) Mectron Miyano Model MTV-T451 CNC Drilling and Tapping Centers w/ 4th Axis, Loaders and Stocker Table; s/n 0104, 0105, 0106, 0107, Fanuc 21i-MB Control, Nikken CNC-180-LFA 4th Axis Tables, 19.7" x 15" Table, X-19.7", Y-15", Z-12.6", BT-40 Taper, 8,000 RPM, Mist Collector, Chip Conveyors, Machined exclusively aluminum (New 2003)

(4) Mectron Miyano Model TSV-35L CNC Drilling and Tapping Centers w/ 4th Axis; s/n See Website, Fanuc 21-M Control, Nikken CNC-180-LFA 4th Axis Tables, Mist Collector, Chip Conveyors, Machined exclusively aluminum, MOSTLY PARTS MACHINES (New 1997)

(12) Mectron Miyano Model TSV-35L CNC Drilling and Tapping Centers w/ 4th Axis; s/n See Website, Yaskawa J50M, Nikken CNC-180-LFA 4th Axis Tables, Mist Collector, Chip Conveyors, Machined exclusively aluminum, MOSTLY PARTS MACHINES (New 1996)

Approx. (50) Skids Mectron Machine Parts and Accessories

CNC SWISS TYPE LATHE

Shimada Model B6-27NC-W Six-Spindle Swiss Type CNC Automatic Bar Machine w/ Pietro Cucchi Bar Feed; s/n 213, Fanuc OTT Control, .315" to 1.06" Bar Cap., 4.72" Max. Feed Length, Sub Spindle, Main End Slide, NC Slide, Cross Slide (New 1994)

CNC LATHES

(2) Nakamura Tome Model TMC-15 CNC Turning Centers w/ Auto Loaders; s/n 12906 and 07, Fanuc 18T Controls, 6" Chuck, NOT IN SERVICE

COLD SAWS

Kaltenbach Model SKL-450NA Auto Cold Saw; s/n 303393, Siemens PLC Control, 6.29" Max. Dia., 5.7" Max. Square, 12.6" x 2" Max. Flat (New 2007)

(2) Great Captain Model AG400A Auto Cold Saws; s/n GR14 and 15, PB Control

CHIP COMPACTOR

Amada Model SCP-103H Automatic Hydraulic Chip Contractor; s/n 2030024, Model FX3G-60M Control, 72 Ton Pressing Force, 3.5" Max. Dia., Cast Iron, Copper, Bronze, Stainless Steel (New 2013)

PRESS ASSEMBLY CELLS

(4) IAI Corp. Model IXP-4N5520 Robots w/ Conveyor Load / Unload Tables (New 2018)

(2) Fanuc Model LR-Mate 200Id Robots w/ R30-1B Control (New 2018)

(2) 3-Ton JAM Model HYP-305H Hydraulic Presses w/ 6" Stroke (New 2018)

PARTS WASHER

Magnus Model MAG-30 Three-Stage Dip Wash Line; s/n 52338, Size 32" x 24" x 10' Baskets, Electric Power, 108-KW, 450-Lb. Load Cap., Dryer Station, Tanks, Pumps, PB Control

MISC. MACHINERY

(2) Delfin Portable Industrial Vacuums to 5-HP Sinto Model MY-TR Pass-Thru Bar Blast System w/ Dust Collector; s/n 14601622, OUT OF SERVICE (New 2014)

Kuka Type (V)KRC2-ed05 Robot Control (New 2010 - Never Installed)

Kuka Type KR-6 Robot (2008)

Impact CMM Machine; s/n 500183

(2) LNS Auto Bar Feeds

FORKLIFTS

(4) 5,000 Lb. Hyster Model S50FT LP Gas Cushion Tire Lift Trucks; s/n F187V23825L (9,235 Hours), 187V0468P (11,876 Hours), H187V04684P (11,235 Hours) and 187V04687P (10,769 Hours), 3-Stage Mast, 189" Lift Height, 81" Mast Heights, 42" Forks, Side Shift, Finger Tip Controls

5,000 Lb. Komatsu Model EG-25ST-14 LP Gas Cushion Tire Lift Truck; s/n 581261A, 3-Stage Mast, 188" Lift Height, 85" Mast Height, 40" Forks, Side Shift, 9,182 Hours

5,000 Lb. Toyota Model 8FBCHU25 Electric Lift Truck; s/n 61720, 3-Stage Mast, 189" Lift, 82" Mast Height, 42" Forks **No Battery or Charger**

SIDE LOADER

6,600 Lb. Kalmar Model EFY-30/14/40-FL Electric Side Loader; s/n 9-12461, 157" Lift, Battery Charger



NEW 2018

(2) 3-Ton JAM Model HYP-305H Hydraulic Presses w/ 6" Stroke

(4) IAI Corp. Model IXP-4N5520 Robots w/ Conveyor Load / Unload Tables



NEW TO 2002

(3) IMS Model D40-5NC-2 Axial Seal Tube End Formers



Kaltenbach Model SKL-450NA Auto Cold Saw



(2) Delfin Portable Industrial Vacuums to 5-HP



(2) Great Captain Model AG400A Auto Cold Saws



6,600 Lb. Kalmar Model EFY-30/14/40-FL Electric Side Loader



5,000 Lb. Toyota Model 8FBCHU25 Electric Lift Truck



(4) 5,000 Lb. Hyster Model S50FT LP Gas Cushion Tire Lift Trucks

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Hebron, Ohio 43025

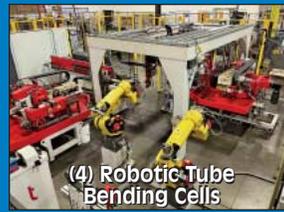
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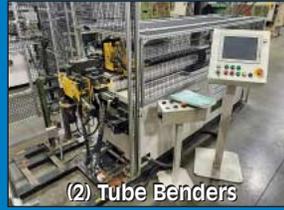
Contact Information
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Cincinnati, Ohio 45214
Phone 513-241-9701
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(4) Robotic Tube Bending Cells



(29) Mectron Drill & Tap



(2) Tube Benders



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TUESDAY, MARCH 9TH

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